

HARD SUBSTRATE APPLICATIONS

INSTRUCTIONS FOR USE

SUITABLE INK SYSTEMS

Water-based dye sublimation inks.

RECOMMENDED S-RACE® PAPERS

- S-RACE® Vivid 120 | 120 g/m² (A4 | A3 | A3+ sheets)
- S-RACE® Photo Panel Pro 120 | 120 g/m²

PROCESS PARAMETERS

For dye sublimation transfer with S-RACE® on hard substrates testing is essential. For most applications we recommend a transfer temperature of ca. 190°C. Time and pressure depend on size, material and shape of the substrate. We recommend to follow the instructions given by the original substrate supplier.

For photo panel applications from ChromaLuxe® or Unisub® please check the support portal:
<https://portal.chromaluxe.com/login>

Please note: The above is a general recommendation. Results can vary per individual case.
The yellowish side of the paper is the printing side. Do not print on the brighter side.

STORAGE

Store material only in original packaging under normal climatic conditions (23°C, 50% RH).
Protect material from direct sunlight. It is recommended to adapt the material to indoor climate at least 24 hours before usage.

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